

Burnished Finish Process

Burnished finishes create a warm, traditional look, resulting in unique, fine-furniture detailing on cabinetry. This multi-step process includes an artistic over-sanding technique to create the aged look of fine furniture, randomly applied worm holes and compression marks to add additional distressing, and a dark burnishing stain artistically applied to all raised or profiled portions of doors and drawer fronts. The burnishing stain is followed by a base color stain, which is then hand-wiped to reveal the inherent beauty and natural characteristics of the wood. As a final step, our oven-cured DuraKraft topcoat is applied to provide a beautiful and durable furniture finish. Because this process features several different techniques, the detail and look will vary from piece to piece.



Highlight Finish Process

Highlighted finishes feature a standard stain that is "highlighted" with hand-applied glaze color in the recessed areas of doors and drawer fronts. This unique process does not alter the base color of the door, yet adds an additional highlight color to enhance the profiles and recesses of the door design. As a final step, our ovencured DuraKraft topcoat is applied to provide a beautiful and durable furniture finish.



Stain or Paint with Glaze Finish Process

Glazed finishes add richness and warmth to wood surfaces. The base stain or paint finish is applied followed by the application of a glaze finish to the entire door or drawer front. The glaze is then hand-wiped to create a soft, light "hang up" in profiles and recesses of the wood. Each door design, wood species and glaze finish has its own charming character and will create a unique, one-of-a-kind look. As a final step, our oven-cured DuraKraft topcoat is applied to provide a beautiful and durable furniture finish.



Distressed Finish Process

The distressed technique replicates the look of reclaimed wood. Using proprietary techniques, our skilled artisans carefully hand-distress and detail every door so each one is unique. A dark burnishing stain is carefully brushed onto corners and select raised areas. After the stain is hand-rubbed into the wood, a durable matte suede topcoat is used to complete the distressed look.



Painted Finish Process

Painted finishes feature several coats of a heavily pigmented stain using an automated application process. These finishes are semi-opaque, meaning some of the natural beauty of the wood grain may show through the painted finish. As a final step, our oven-cured DuraKraft topcoat is applied to provide a beautiful and durable furniture finish.



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Process

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Stain Finish Process

furniture finish.

Stained finishes showcase the inherent natural beauty and characteristics of each individual wood species. The stain is applied and hand-rubbed to ensure full and equal color coverage. As a final step, our oven-cured DuraKraft topcoat is applied to provide a beautiful and durable



Vintage Finish Process

Vintage finishes give the appearance of heirloom cabinetry that has been well-loved and used through the years. This multi-step process includes an artistic over-sanding technique to create the aged look of fine furniture, randomly applied worm holes and compression marks to add additional distressing, and the application of several coats of paint. The corners and edges of doors and drawers are over-sanded for a second time, revealing the beauty of natural wood. As a final step, our oven-cured DuraKraft topcoat is applied to provide a beautiful and durable furniture finish. Because this process features several different techniques, the detail and look will vary from piece to piece.



Vintage Patina Finish Process

Vintage Patina finishes give the appearance of heirloom cabinetry that has been well-loved and used through the years. This multi-step process includes the same steps as the Vintage Finish process followed by a hand-wiped penetrating glaze that adds richness and creates a soft "hang up" in profiles and recesses of the door and drawers. As a final step, our oven-cured DuraKraft topcoat is applied to provide a beautiful and durable furniture finish. Because this process features several different techniques, the detail and look will vary from piece to piece.



Aged Finish Process

cabinetry that has been well loved over time. Distressing effects are hand applied artisan methods that are random and inconsistent in appearance. Because every detail is hand applied, each finished component will have a unique appearance. The effects include edge rasping, worm holes, edge burnishing, softened corners and edges,

random dent patterns and a suede topcoat.

Our Aged technique evokes the look of artisan-finished